



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2432

Job Sheet 189445



Part No: D2432

Job Qty: 24 pcs

Part Name: Bearpaw 19" X 24"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/19

Job Tracking No:

Due Date: 2/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV H IPP REV:A 12.10.17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Waterjet - Omax - 1	24 pcs	2/5/19	2/5/19	0.00	6.19	Waterjet - Omax		oc 19/01/20
130	HAAS 4 Axis - B4B	24 pcs	2/5/19	2/5/19	0.36	30.04	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
140	QC 2	24 pcs	2/5/19	2/5/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		

				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
150	QC 8	24 pcs	2/5/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 38
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
160	Packaging 3-1 - Stock - B4B	24 pcs	2/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B

2/19/02/06

5/1/45

DAS
FEB 06 2019 6
9-89

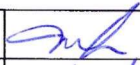
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		DAG
170 QC 21 - SA	24 pcs	2/5/19	0.00	0.00		21 FEB 06 2019
Part Op 120 - Waterjet 2 OMAX (Waterjet 2) Cut Blank as per D2432 File Descriptions: 130 - (HAAS CNC vertical machine #1) 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2432 Identify as D2432F 3-Debur 140 - (QC2- Inspect parts off machine FAI/FAIB) 150 - (QC8- Inspect parts - second check) 160 - (Identify as per dwg & Stock Location: _____) 170 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	88.8000 sf (3.7 ea)	120-Waterjet - Omax - 1			
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
120-Waterjet - Omax - 1	MUHMWB10	89	656	0		
Part Specifications						
Specifications could not be found.						

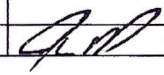
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DART AEROSPACE LTD		Work Order:	189445
Description: Bearpaw		Part Number:	D2432
Inspection Dwg: D2432 Rev: H		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	0.063 x 45°	+0.030/-0.010	0.063x45°	V		Ver -	
B	0.200	+/-0.030	0.200	V		D.G.	
C	0.25 x 45°	+/-0.030	0.25x45°	V		TAPE	
D	R0.250	+/-0.030	R0.25	V		R.G.	
E	0.250	+/-0.010	0.255	V		Ver	
F	0.625	+/-0.030	0.635	V		Ver	
G	0.375	+0.030/-0.010	0.385	V		Ver	
H	0.950	+/-0.030	0.960	V		Ver	
I	19.000	+/-0.030	19.000	V		TAPE	
J	Ø0.260	+0.005/-0.000	Ø0.260	V		G.P.	
K	Ø0.93	+/-0.030	Ø0.930	V		Ver	
L	0.30	+0.030/-0.000	0.315	V		D.G.	
M	23.750	+/-0.030	23.750	V		TAPE	
N	2.000	+/-0.030	2.000	V		Ver	
O	0.38	+/-0.030	0.38	V		Ver	
P							
Q							
R							
S							
T							
U							
V							

Measured by: DAS 52 9-89	Audited by: 	Preliminary Approval:
Date: 19/02/02	Date: 19/02/06	Date:

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue P/O D206-559-015	KJ/RF	
B	12.07.31	Dwg Rev updated	KJ	
C	12.10.26	Dwg Rev updated	KJ	
D	13.07.18	Dimension 7.375 removed	KJ	
E	15.02.09	Dimensions revised	KJ	 



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CANADA
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www.dartaerospace.com

Container No: S148259



Part: D2432

Job No: 189445

Serial No/Batch: S148259

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/26/19